IDEC

Think Automation and beyond...

Connecting FC6A Plus to AWS IoT Core

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Revision 1.01

Overview

- This document is a tutorial for explaining how to connect FC6A Plus to AWS IoT Core.

- What is IDEC FC6A Plus?
  - FC6A Plus is a Micro PLC with IoT features such as Web Server and AWS Cloud Connectivity via MQTT.

- Product Family
  - IDEC also have FC6A All-in-One as FC6A family. This series provides basic PLC features.(FC6A Plus has additional IoT features.)

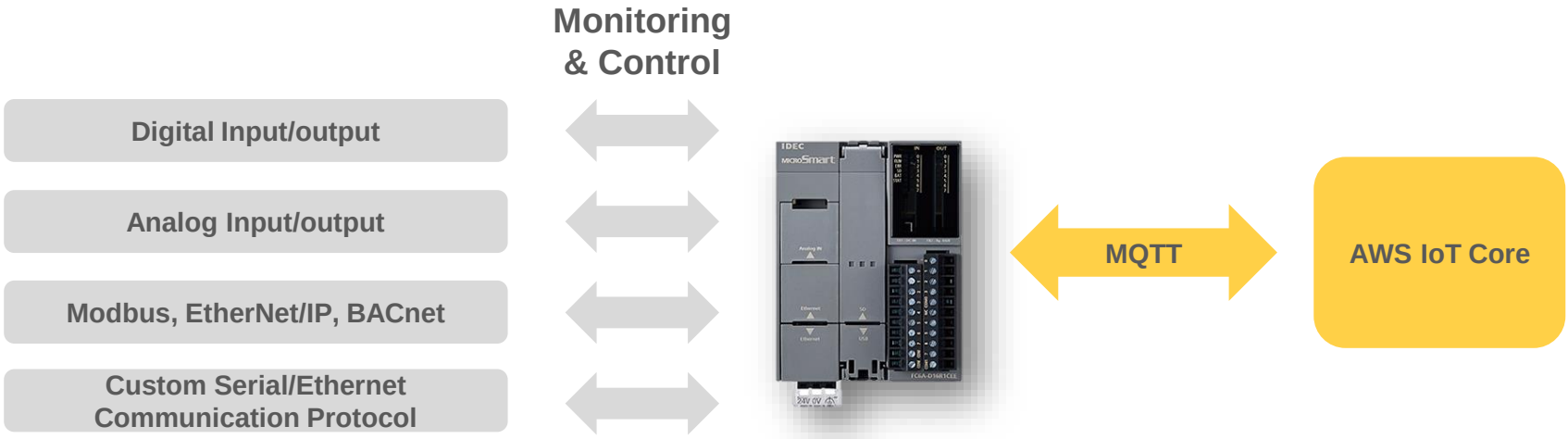
FC6A Plus

FC6A All-in-One

Overview

FC6A Plus Features

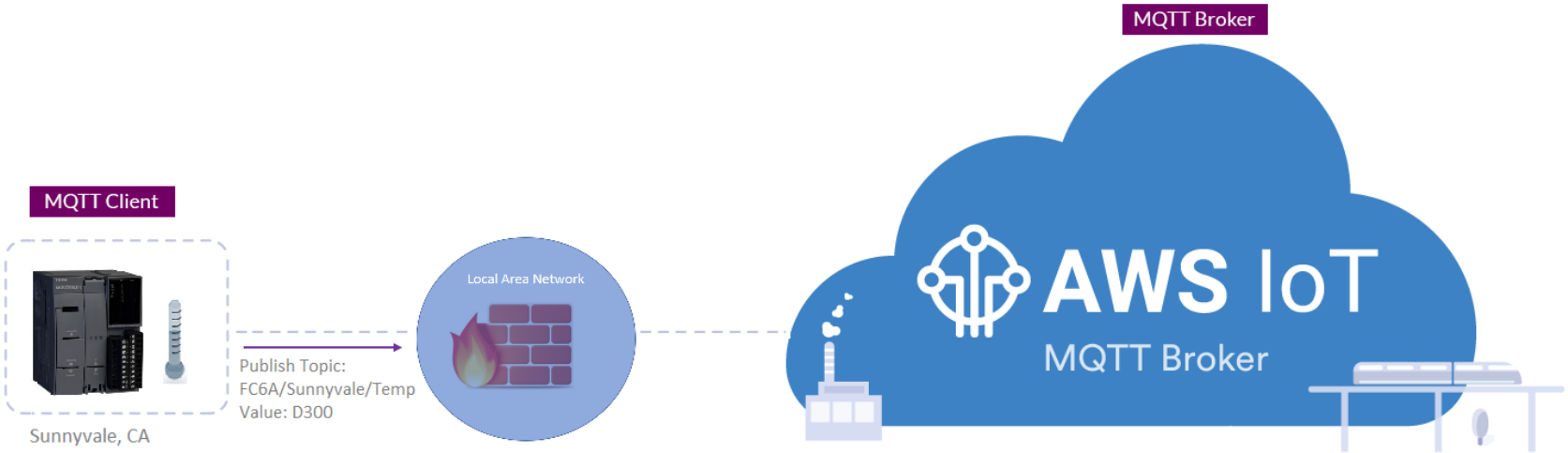
- The FC6A Plus provides basic PLC function to control Machine and Equipment. In addition, it has powerful communication features.
- It supports the MQTT protocol to connect your machine/equipment to AWS IoT Core, and support other communication protocols such as Modbus, EtherNet/IP, BACnet.



Example 1 - Publish

- FC6A Plus CPU is configured as Publisher

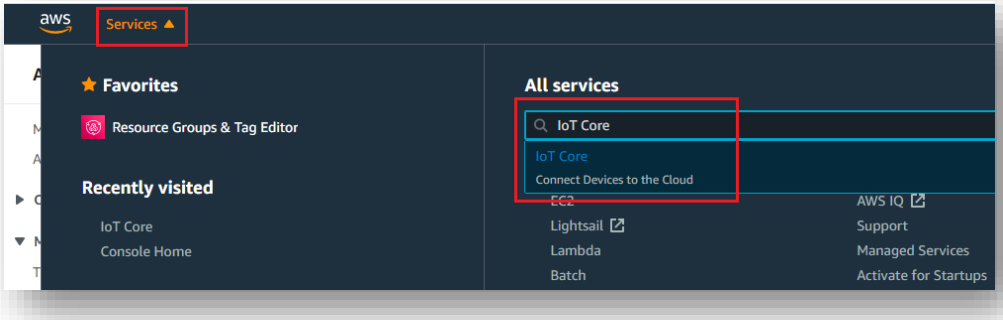
- AWS IoT Core console being used as Subscriber to verify the communication



AWS IoT Core configuration

AWS IoT Core configuration

1. Login AWS account
2. Click Services, search *IoT Core*, and select



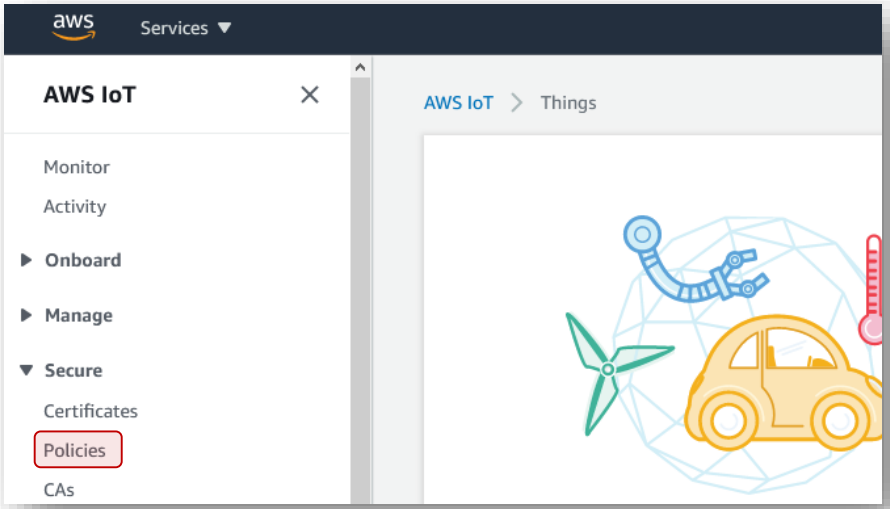
3. In AWS IoT Core, we'll configure 3 things
   A. Create "**Policies**"
   B. Define "**Things**" and Create "**Certificates**"
   C. Confirm Endpoint (IP Address/Host Name)

Reference
If you don't have AWS account, refer to the instructions at
https://docs.aws.amazon.com/iot/latest/developerguide/setting-up.html

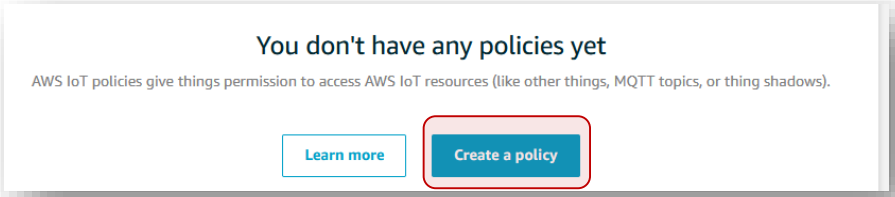
AWS IoT Core configuration

Create Policies

4. Under Secure, select *Policies*



5. Click *Create a Policy*

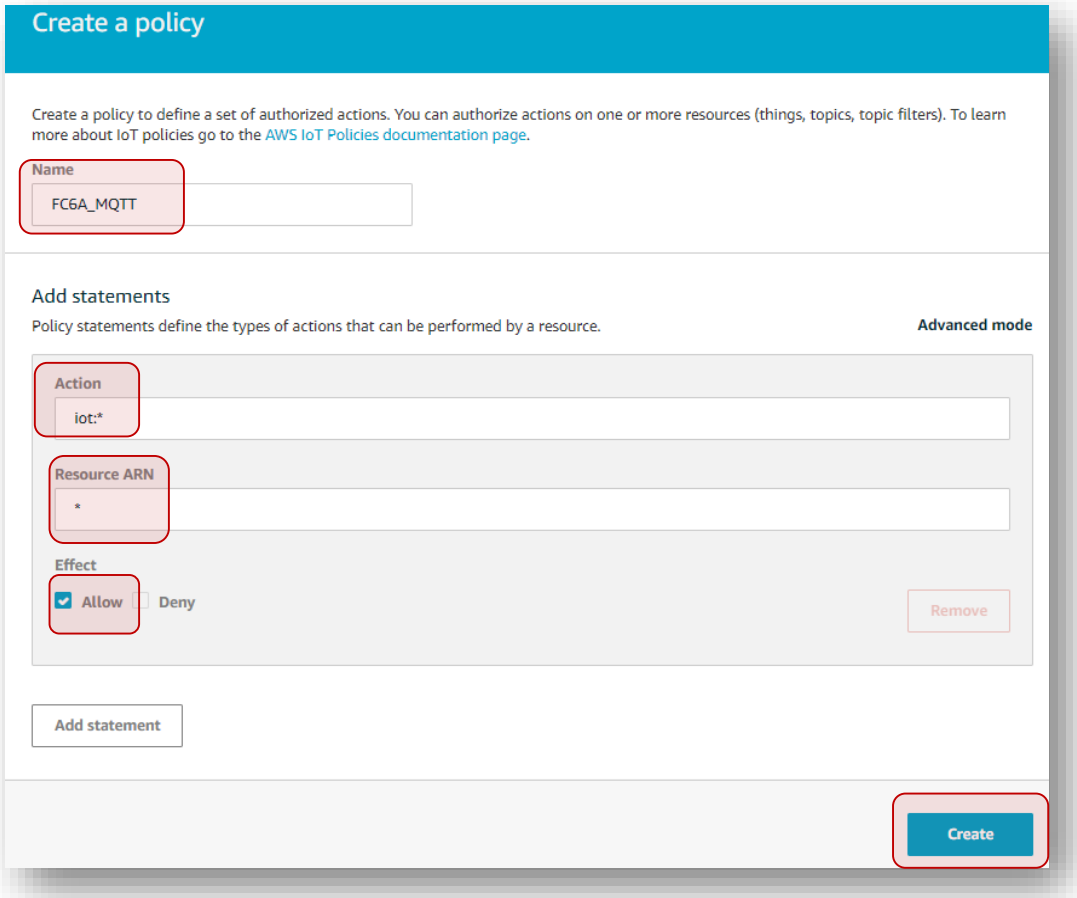


AWS IoT Core configuration

Create Policies

6. Configure the following parameters as followed:
   - Name: any name (FC6A_MQTT)
   - Action: **iot:***
   - Resource ARN: ***
   - Effect: Check ***Allow***

7. Click Create

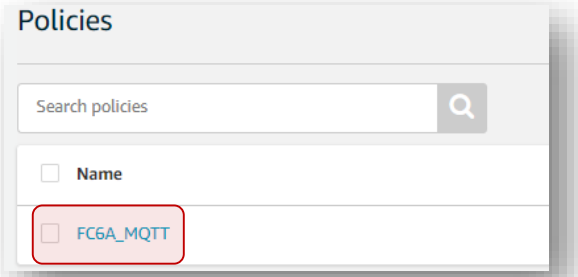


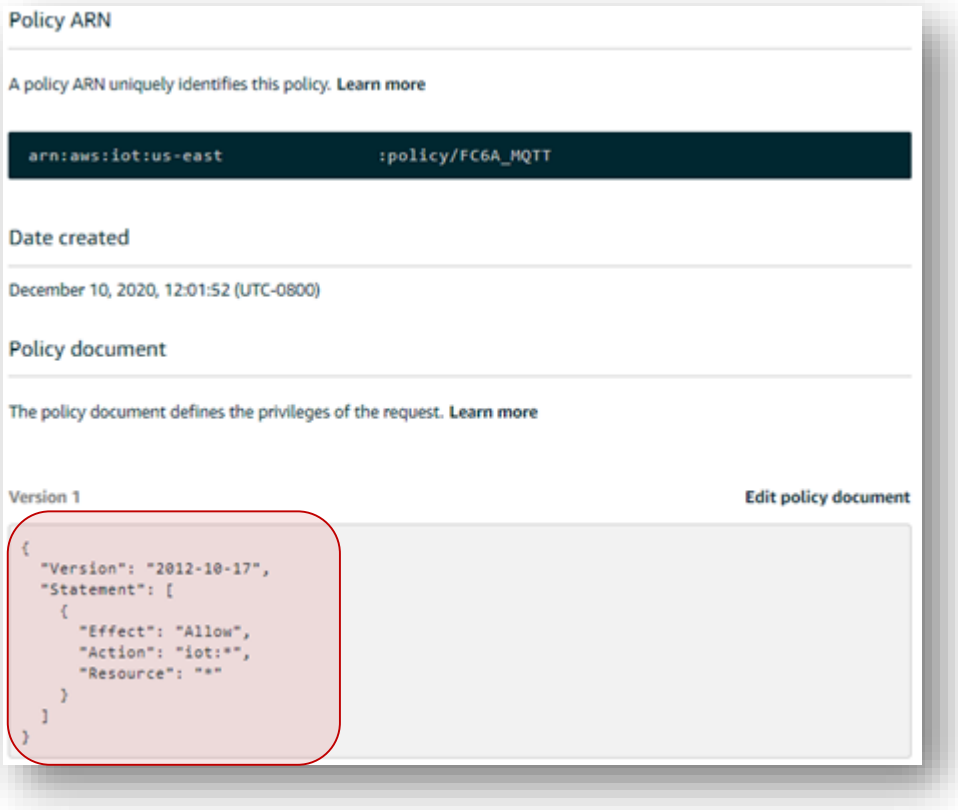
NOTE *– The examples in this document are intended only for dev environments. All devices in your fleet must have credentials with privileges that authorize only intended actions on specific resources. The specific permission policies can vary for your use case. Identify the permission policies that best meet your business and security requirements. For more information, refer to Example policies and Security Best practices*

AWS IoT Core configuration

Create Policies

8. Once policy is created you can see and check by clicking on the policies names

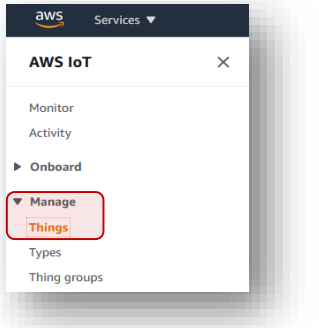




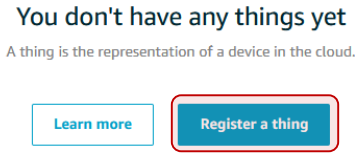
AWS IoT Core configuration

Define Things

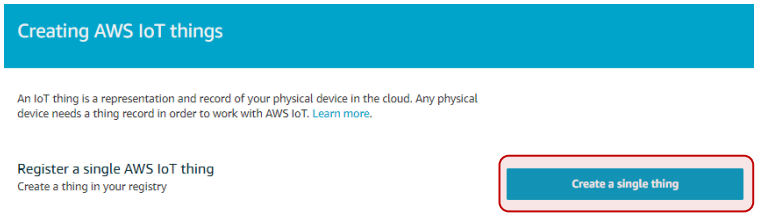
9. Under Manage, click *Things*



10. Click *Register a Thing*



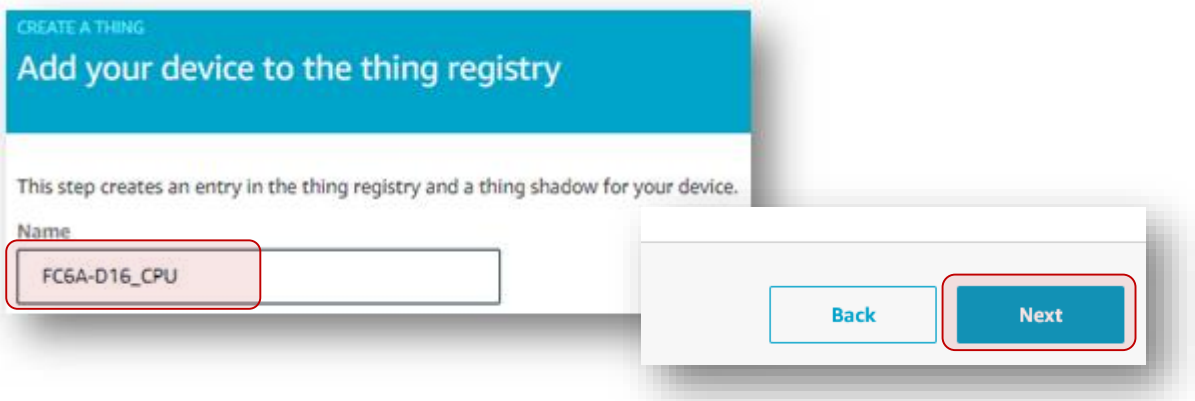
11. Click *Create a single thing*



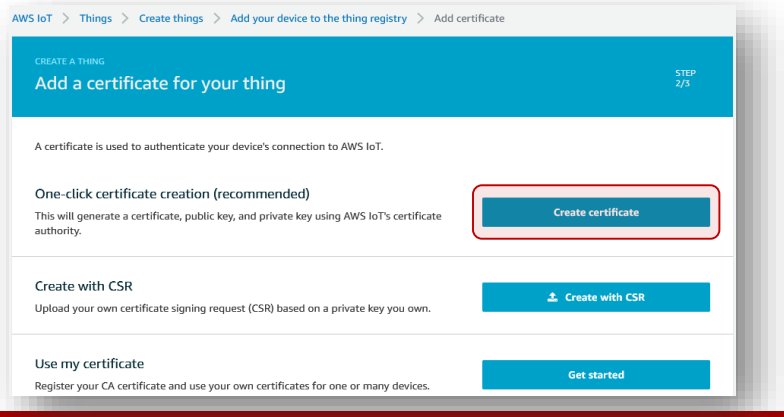
AWS IoT Core configuration

Define Things

12. Give it a name and click *Next*



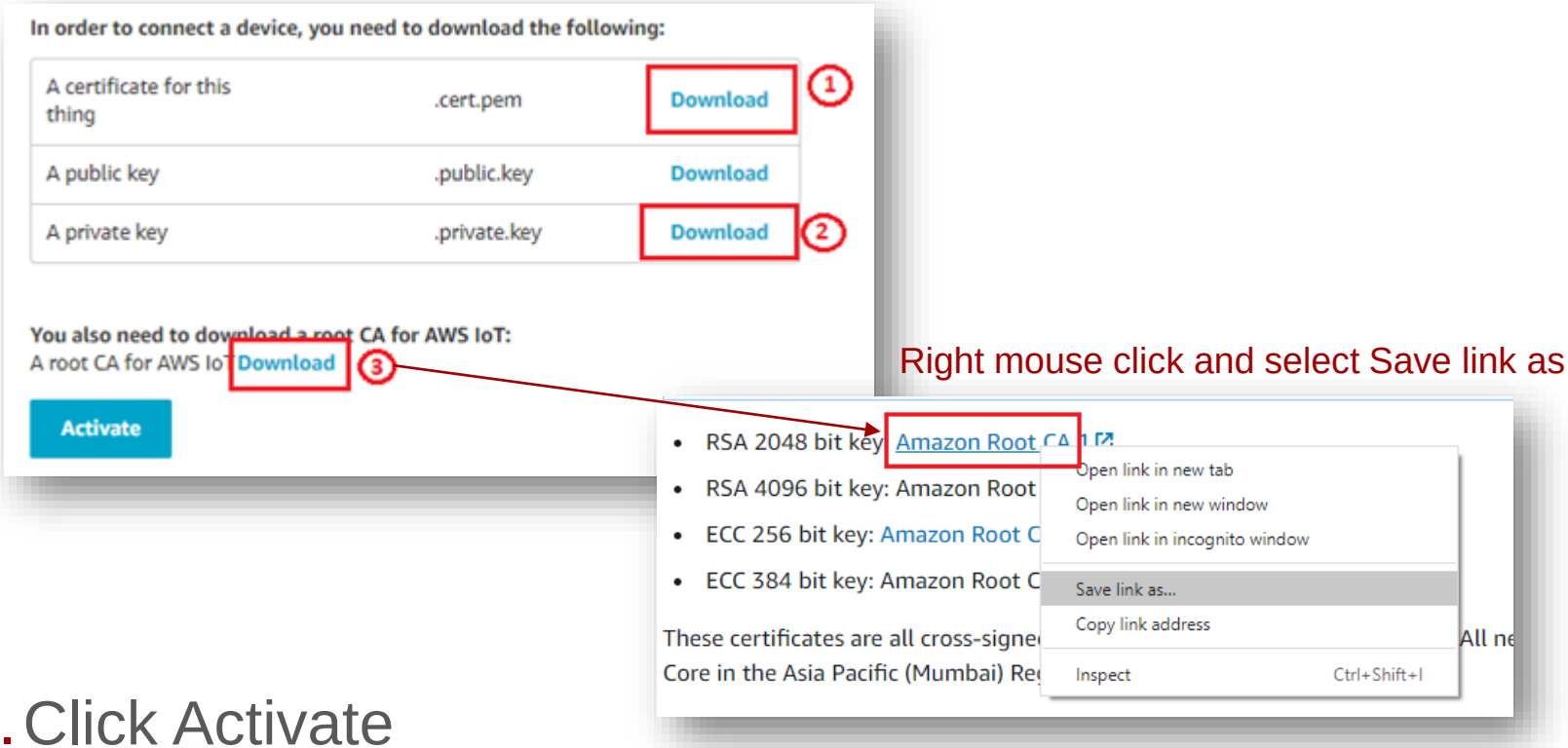
13. Under One-click certificate creation, click *Create Certificate*



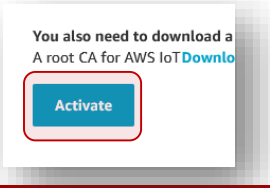
AWS IoT Core configuration

Define Things

14. Download and save the following 3 files



15. Click Activate

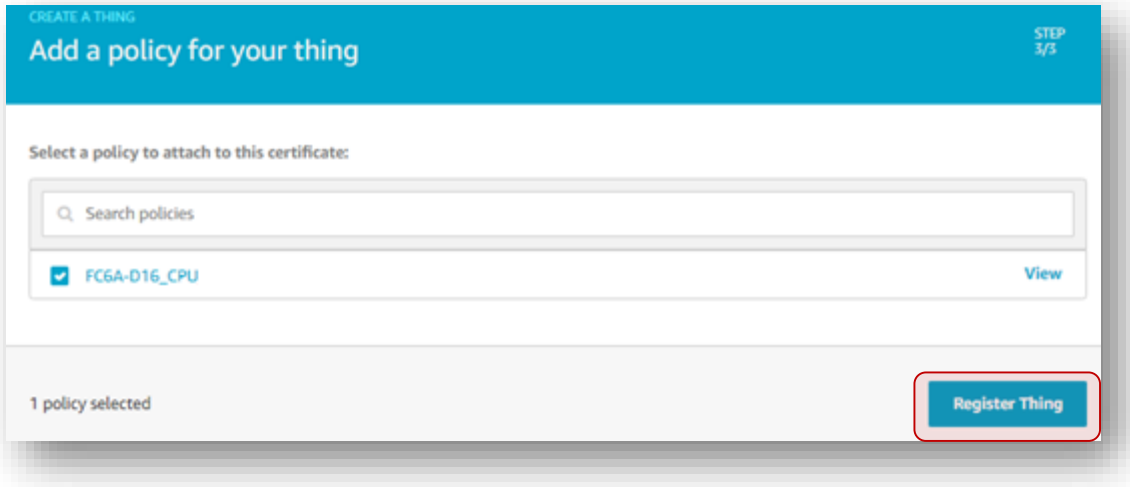


AWS IoT Core configuration

Define Things

16. Click *Attach a policy*

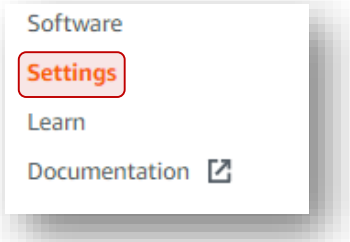
17. Check the “FC6A-D16_CPU” box and click Register Thing



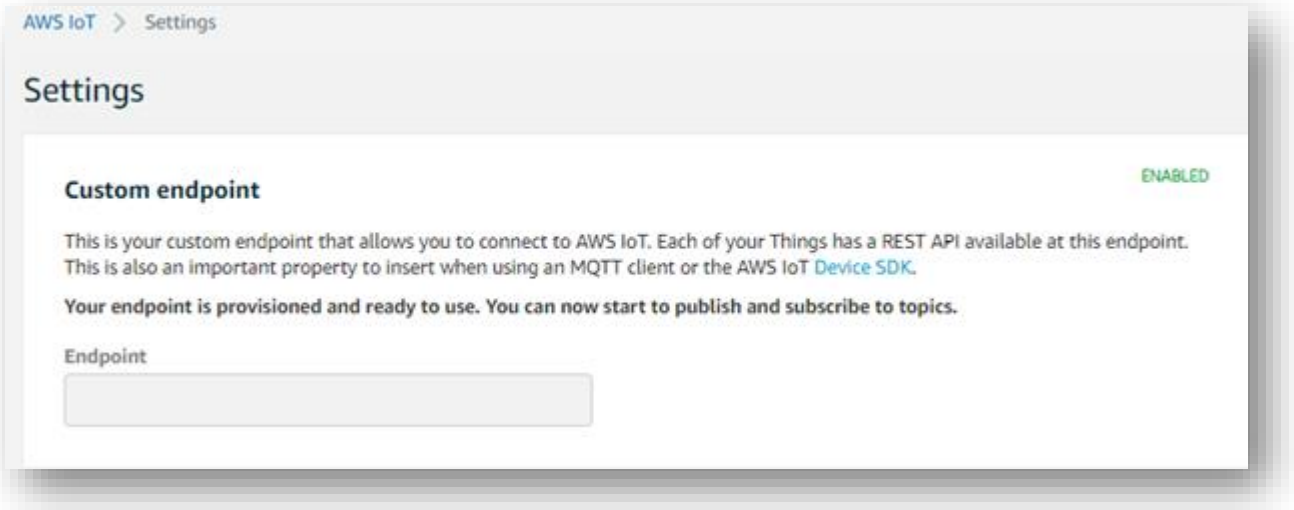
AWS IoT Core configuration

Confirm Endpoint (IP Address/Host Name)

18. Click *Settings*



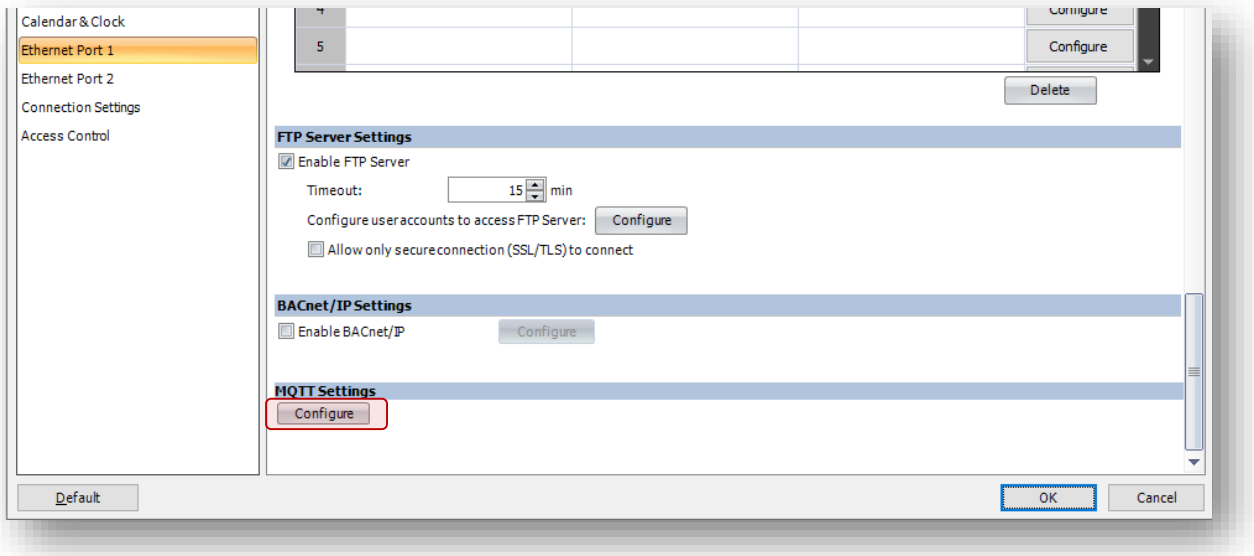
19. Confirm the Endpoint



WindLDR configuration

WindLDR configuration

1. Launch WindLDR version 8.17.00 or later
2. Under Configuration tab, click *Ethernet Port 1*
3. Under MQTT Settings, click *Configure*



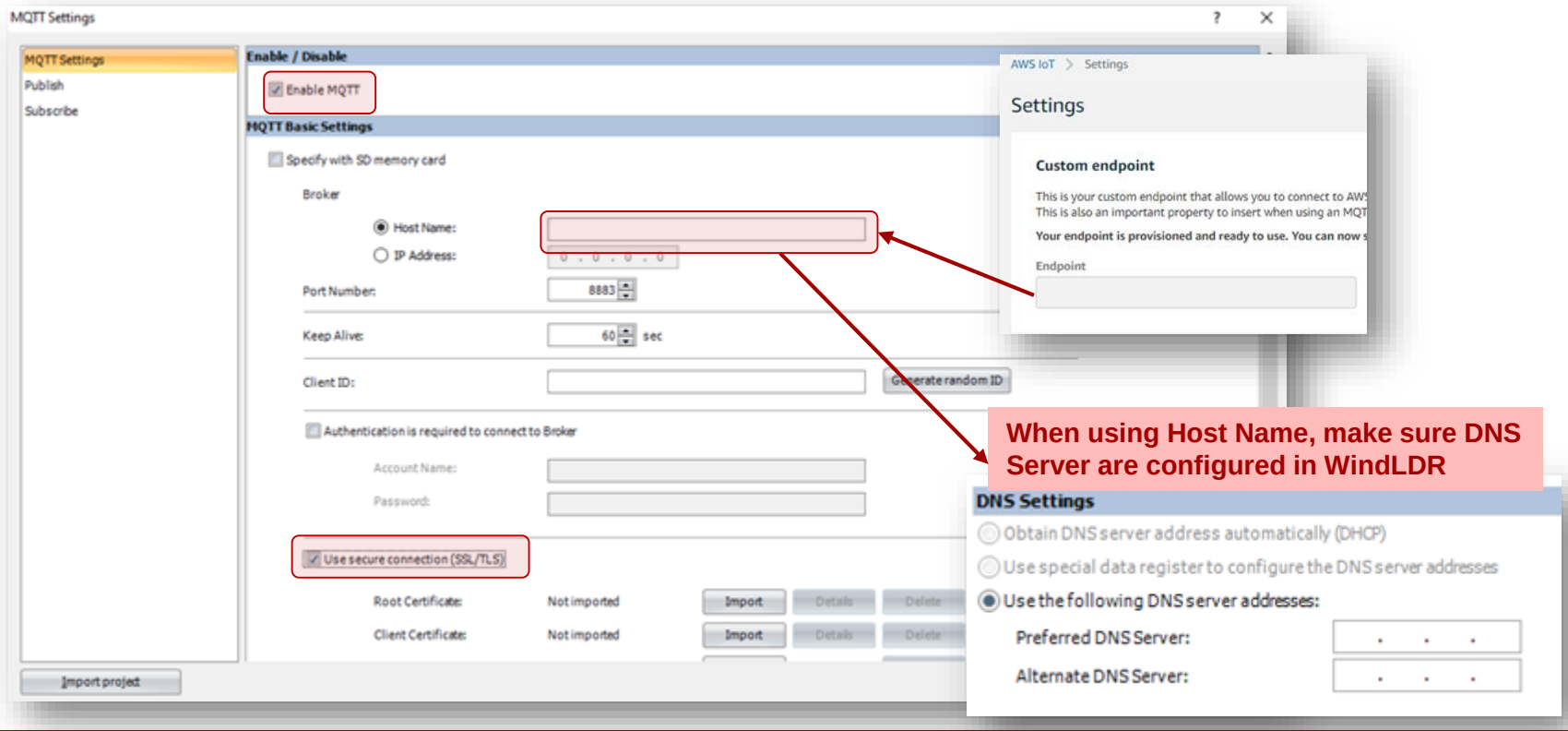
Reference:

- For WindLDR software, refer to the following website.
  https://us.idec.com/idec-us/en/USD/Software/WindLDR-PLC-Software/c/WindLDR
- If your software version is not greater than 8.17.00, update your software.
  https://us.idec.com/idec-us/en/USD/Software-Downloads-Automation-Organizer

WindLDR configuration

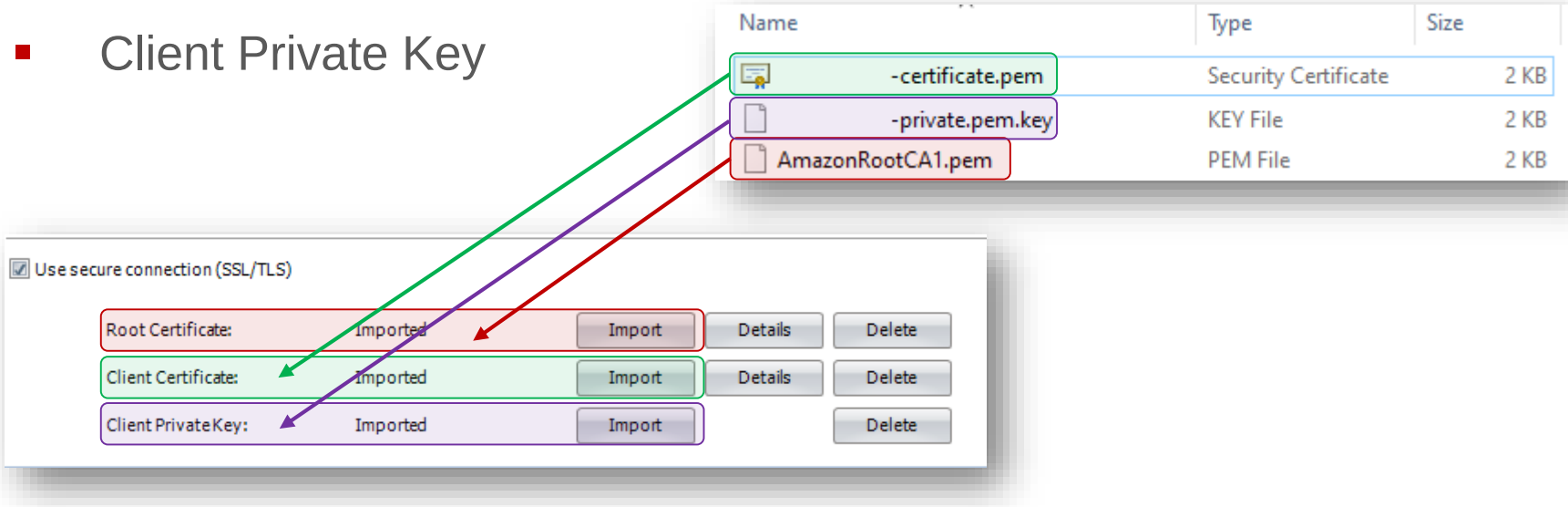
4. Configure the following:
   - Check the box Enable MQTT
   - Host Name = Endpoint in AWS IoT Core
   - Check the box Secure connection (SSL/TLS)

     Note: When this box is checked, Port Number switched to 8883. Make sure this Port Number is open if the FC6A is connected to a company local area network behind a firewall



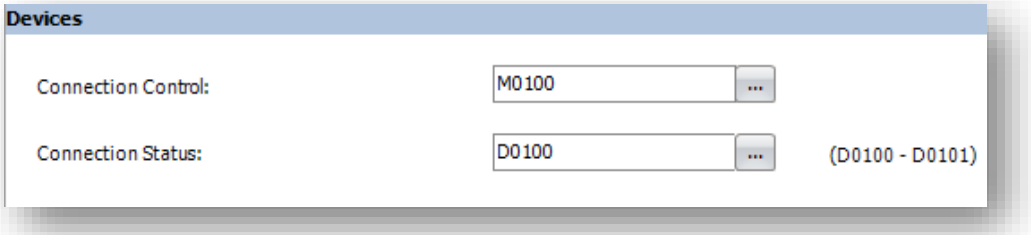
WindLDR configuration

5. Click Import and locate the following files (refer to steps 14-15 on page 9)
   - Root Certificate
   - Client Certificate
   - Client Private Key

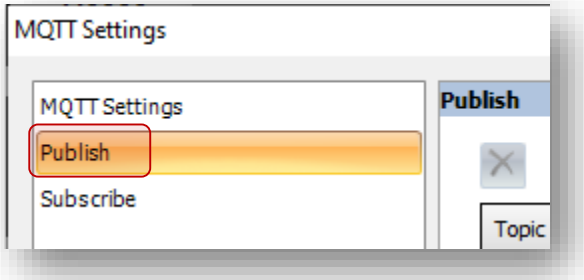


WindLDR configuration

6. Configure Connection Control and Status registers
   - Connection Control: MQTT enable/disable connection bit (M100)
   - Connection Status: MQTT connection status registers (D100, used two registers)



7. Click *Publish*



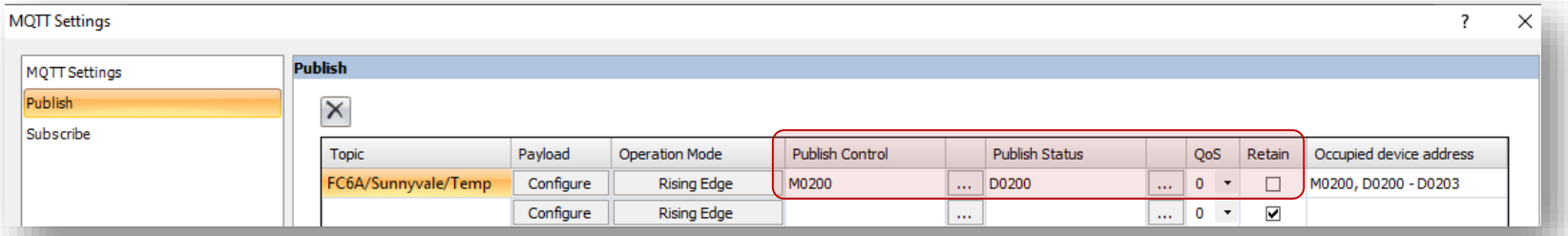
WindLDR configuration

8. Under topic, create a topic you want to publish (example FC6A/Sunnyvale/Temp)

9. Configure Publish Control and Status

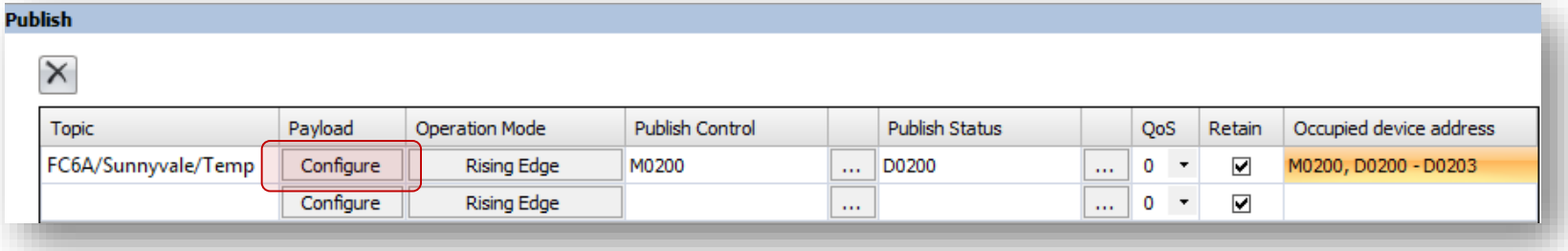
- Publish Control: Enable topic bit (M200)
- Publish Status: Status registers (D200, used four registers)

  Note: **Make sure Retain is Unchecked**

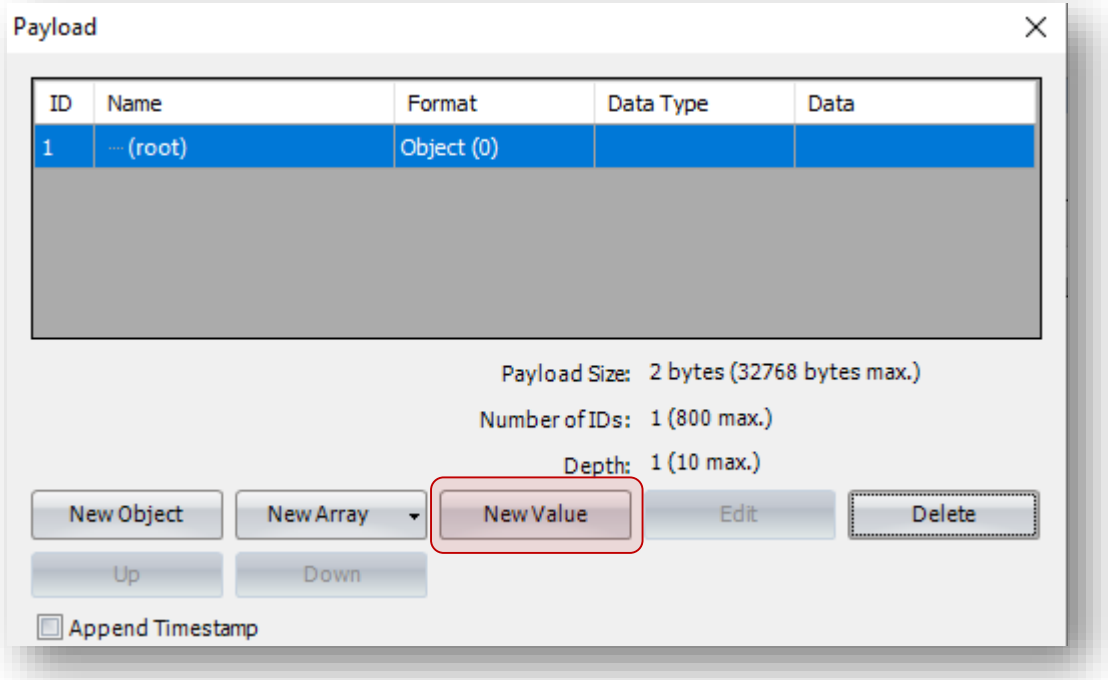


WindLDR configuration

10. Under Payload, click on *Configure*

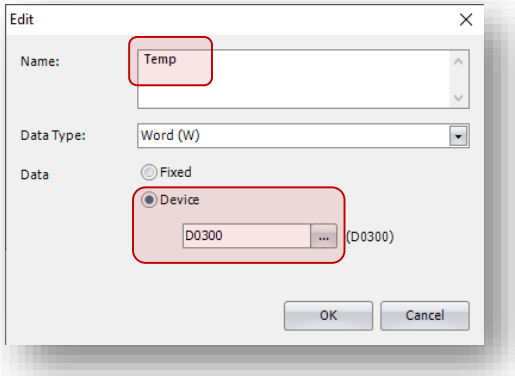


11. In the Payload dialog, click *New Value*

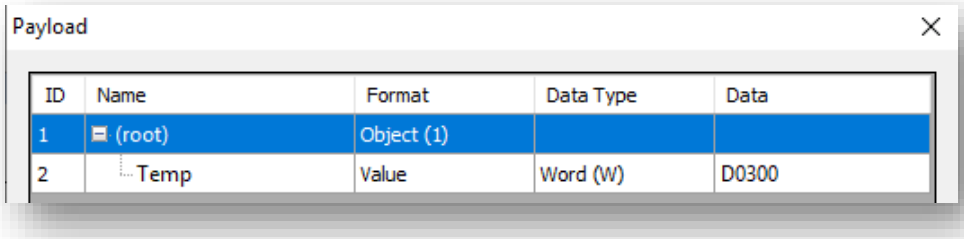


WindLDR configuration

12. Select Device and enter D300. Change the name to Temp



13. Click OK to complete



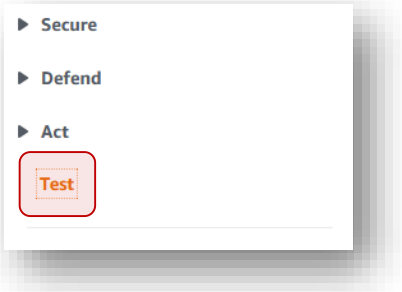
14. Download project.
    - Note:
        - Make sure the PLC firmware version is greater than 1.80.
        - The downloaded firmware version can be checked from “Monitor” -> “Status”.
        - If the firmware version is old, download the firmware from “Online” -> “Download” with “Download system software” option.

Testing

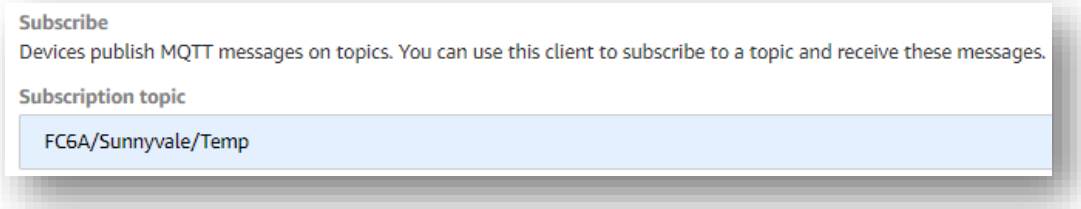
AWS IoT Core – Test

Subscribe to Topic

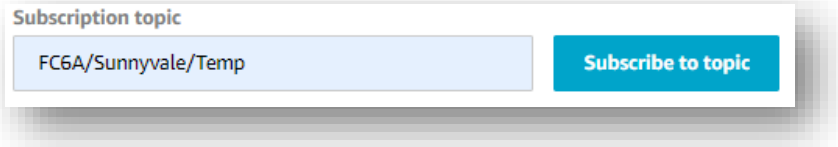
1. In AWS IoT Core console, click *Test*



2. Under Subscription topic, enter the topic we configured in WindLDR (FC6A/Sunnyvale/Temp)



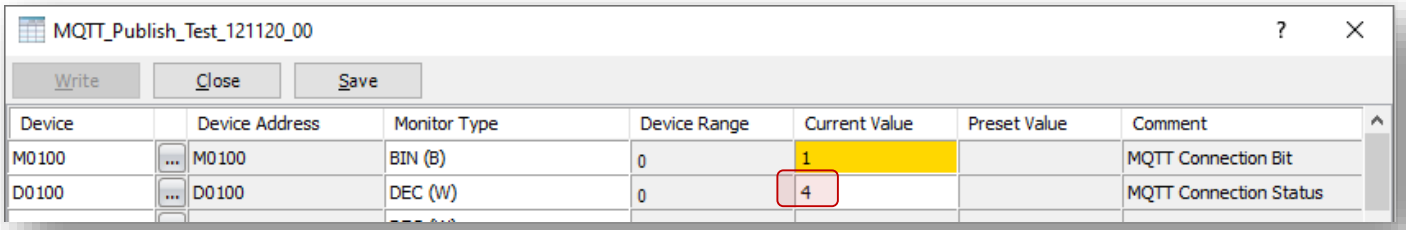
3. Click *Subscribe to topic*



AWS IoT Core – Test

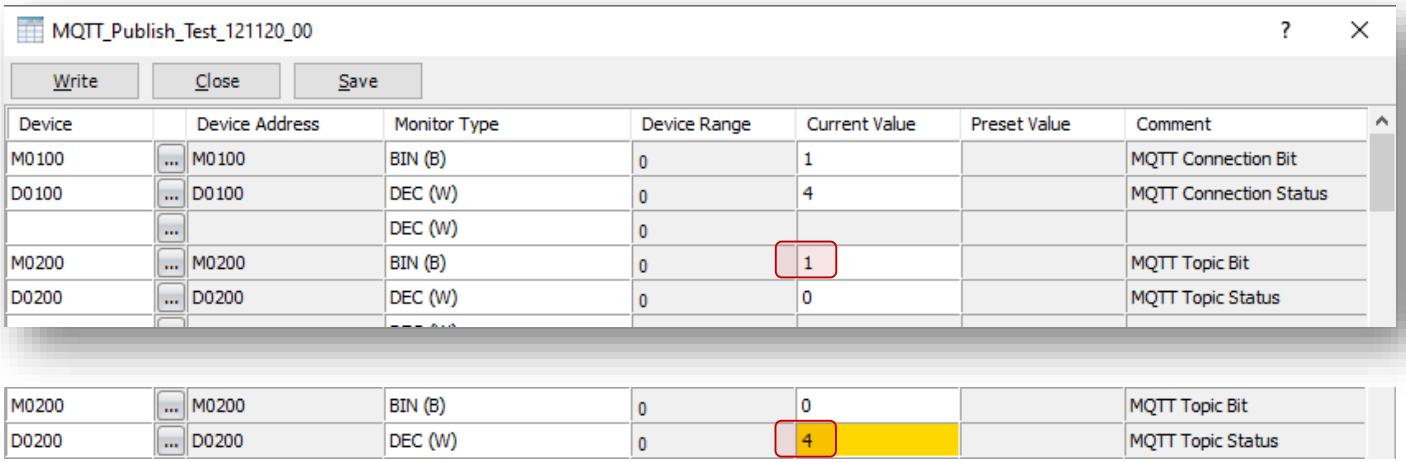
WindLDR monitor mode

4. Turn On M100 MQTT connection bit
5. Wait until D100 value is 4 (connected)



Device		Device Address	Monitor Type	Device Range	Current Value	Preset Value	Comment
M0100	...	M0100	BIN (B)	0	1		MQTT Connection Bit
D0100	...	D0100	DEC (W)	0	4		MQTT Connection Status

6. Turn On M200 MQTT topic bit. D200 returned a value of 4 if successful



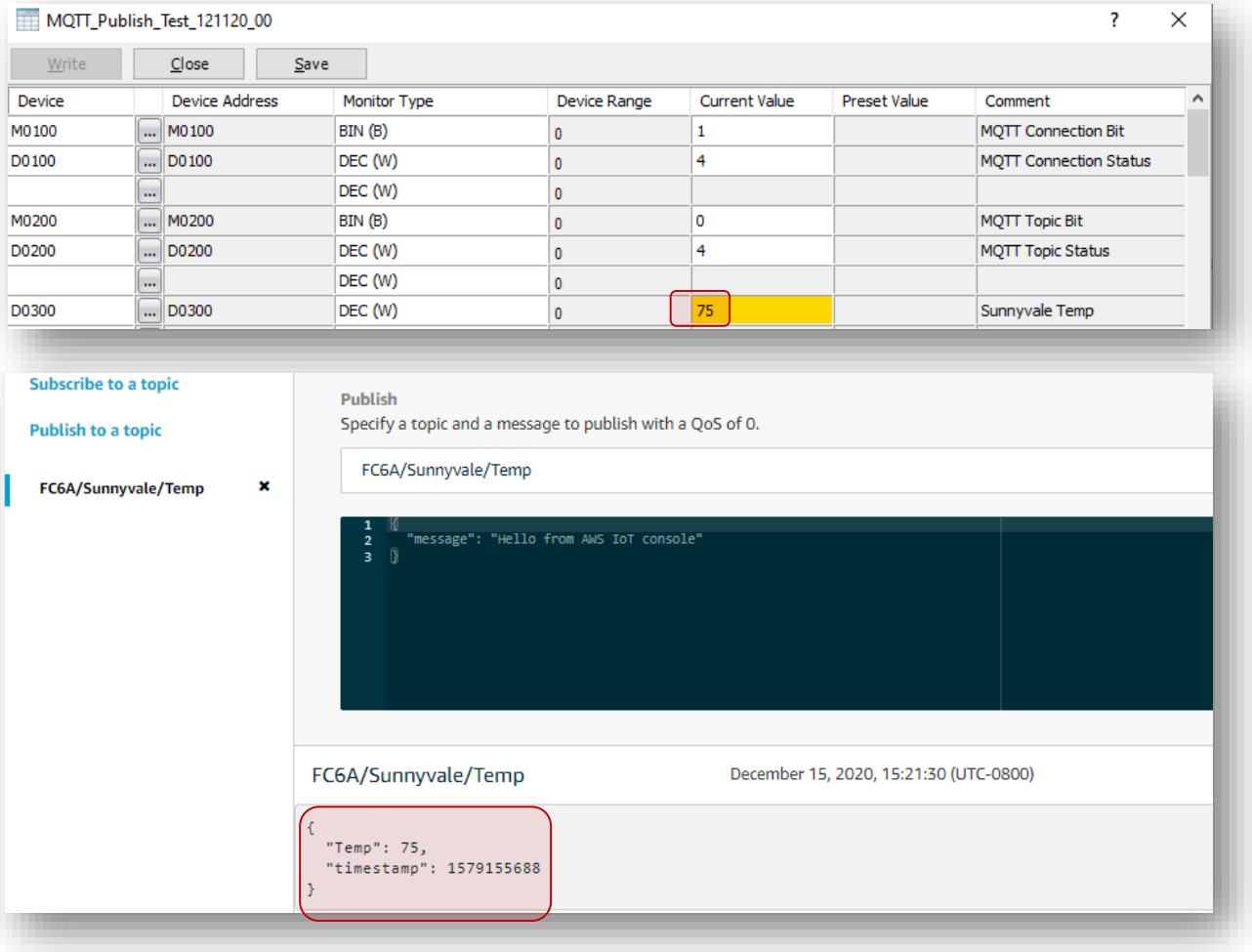
Device		Device Address	Monitor Type	Device Range	Current Value	Preset Value	Comment
M0100	...	M0100	BIN (B)	0	1		MQTT Connection Bit
D0100	...	D0100	DEC (W)	0	4		MQTT Connection Status
	...		DEC (W)	0			
M0200	...	M0200	BIN (B)	0	1		MQTT Topic Bit
D0200	...	D0200	DEC (W)	0	0		MQTT Topic Status

M0200	...	M0200	BIN (B)	0	0		MQTT Topic Bit
D0200	...	D0200	DEC (W)	0	4		MQTT Topic Status

AWS IoT Core – Test

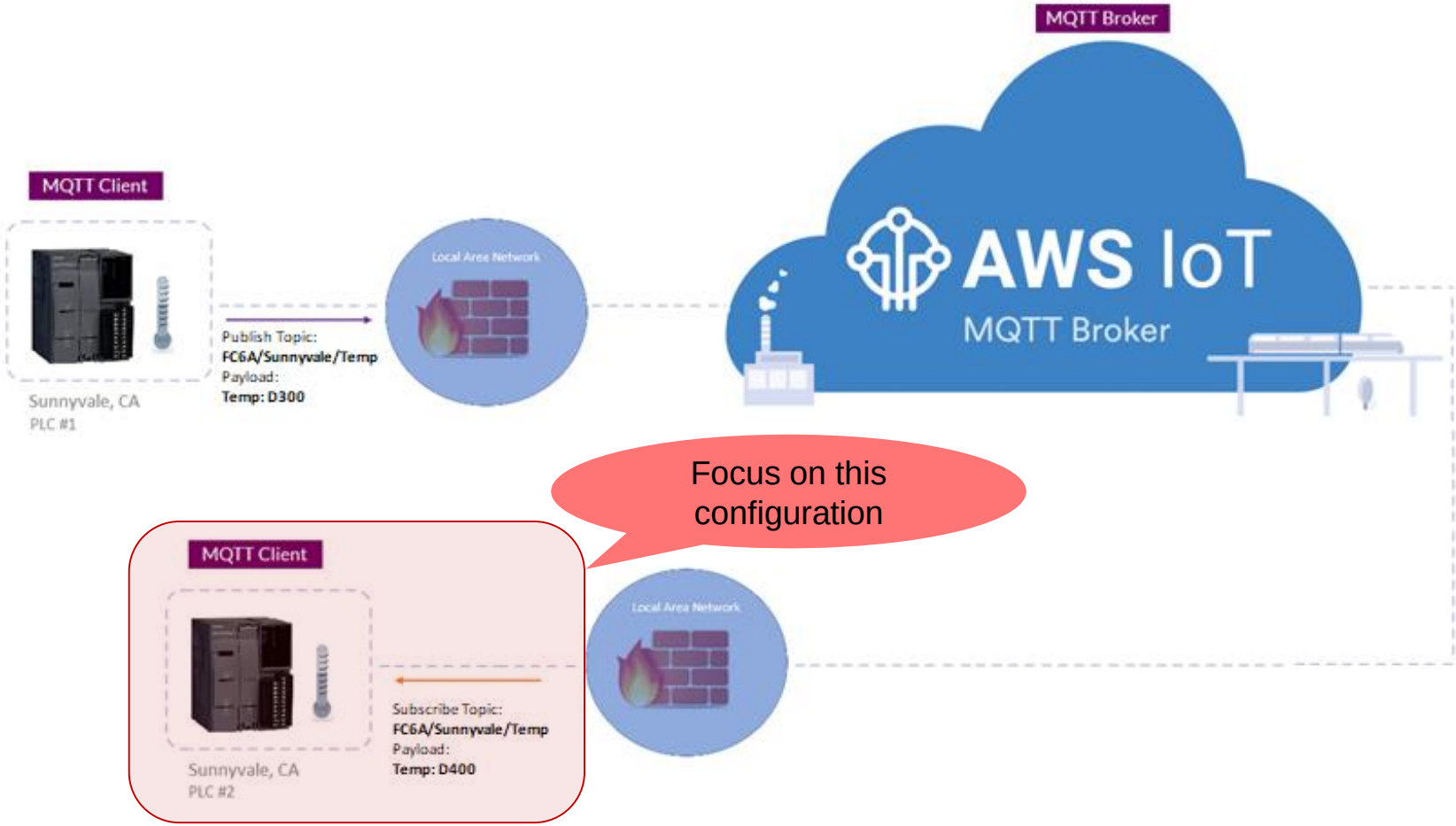
Subscribe to Topic

7. The value in D300 will be seen in AWS console



Example 2 - Subscribe

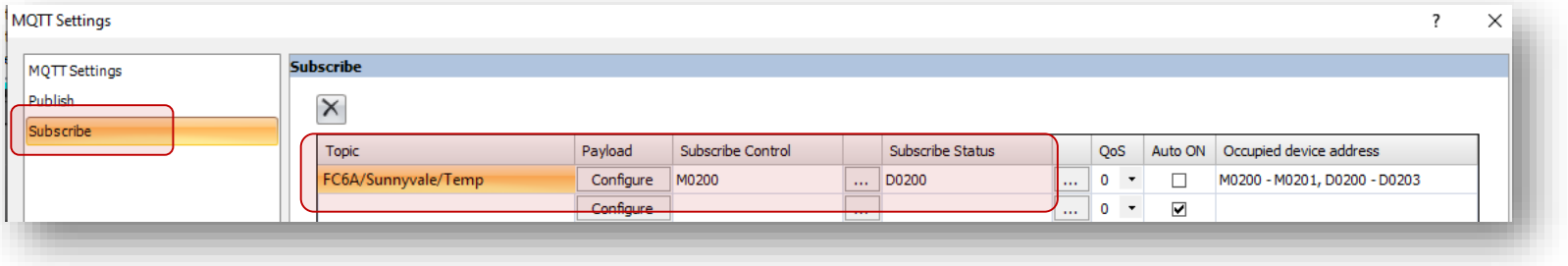
- One FC6A Plus CPU is configured as Publisher
- A second FC6A Plus CPU is configured as Subscriber



Subscribe

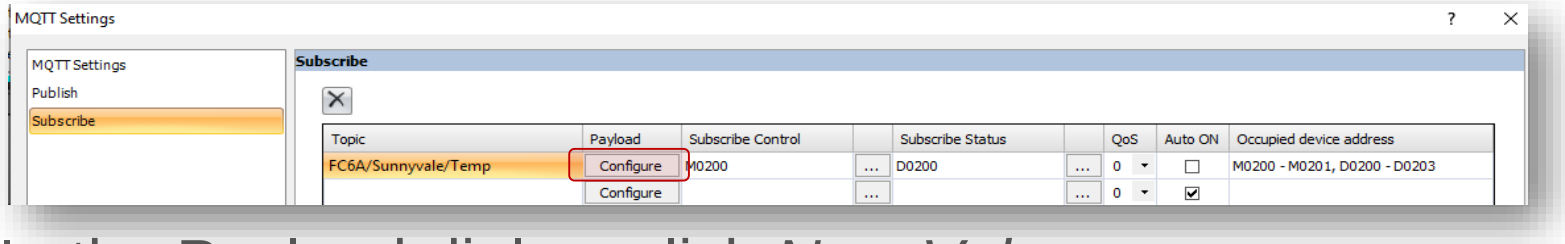
Subscribe to Topic

1. AWS IoT Core
   - ➢ Repeat step 1-19 on page 4-12
2. WindLDR
   - ➢ Repeat step 1-6 on page 14-17
3. Click *Subscribe* and enter the following:
   - Topic: FC6A/Sunnyvale/Temp
   - Subscribe Control: Enable bit (M200, used two bits)
   - Subscribe Status: Status registers (D200, used four registers)

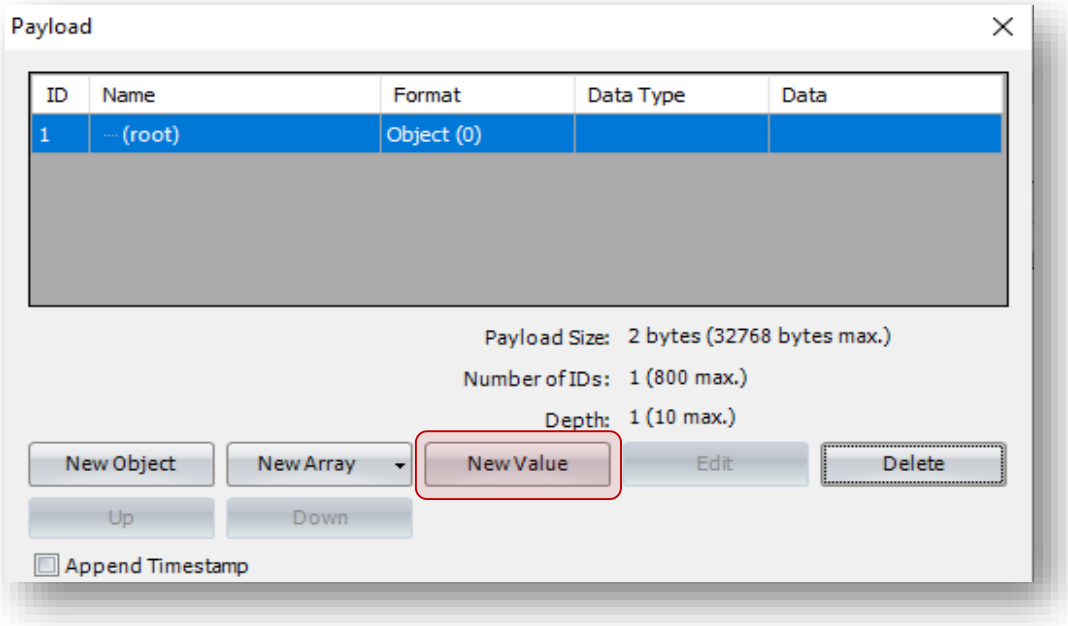


Subscribe to Topic

4. Under Payload, click *Configure*

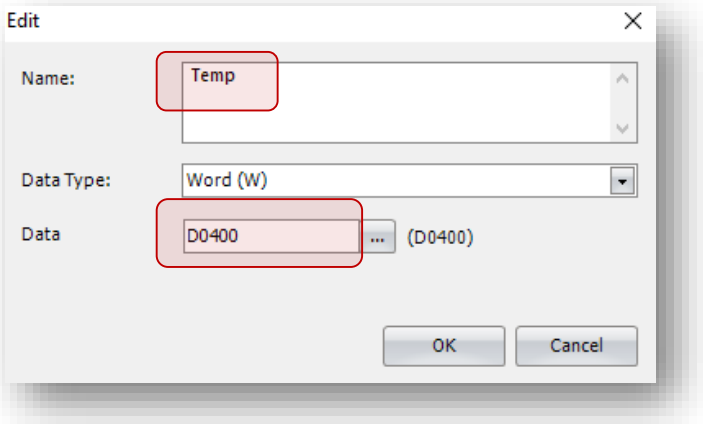


5. In the Payload dialog, click *New Value*

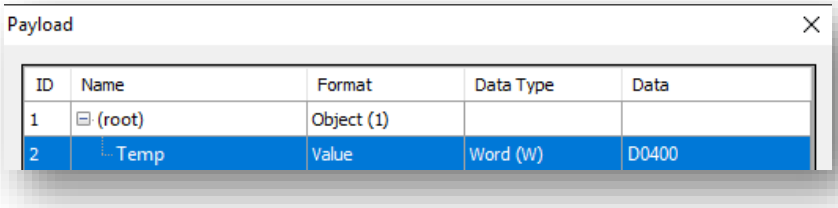


Subscribe to Topic

7. Enter Name (Temp) and Data (D400)



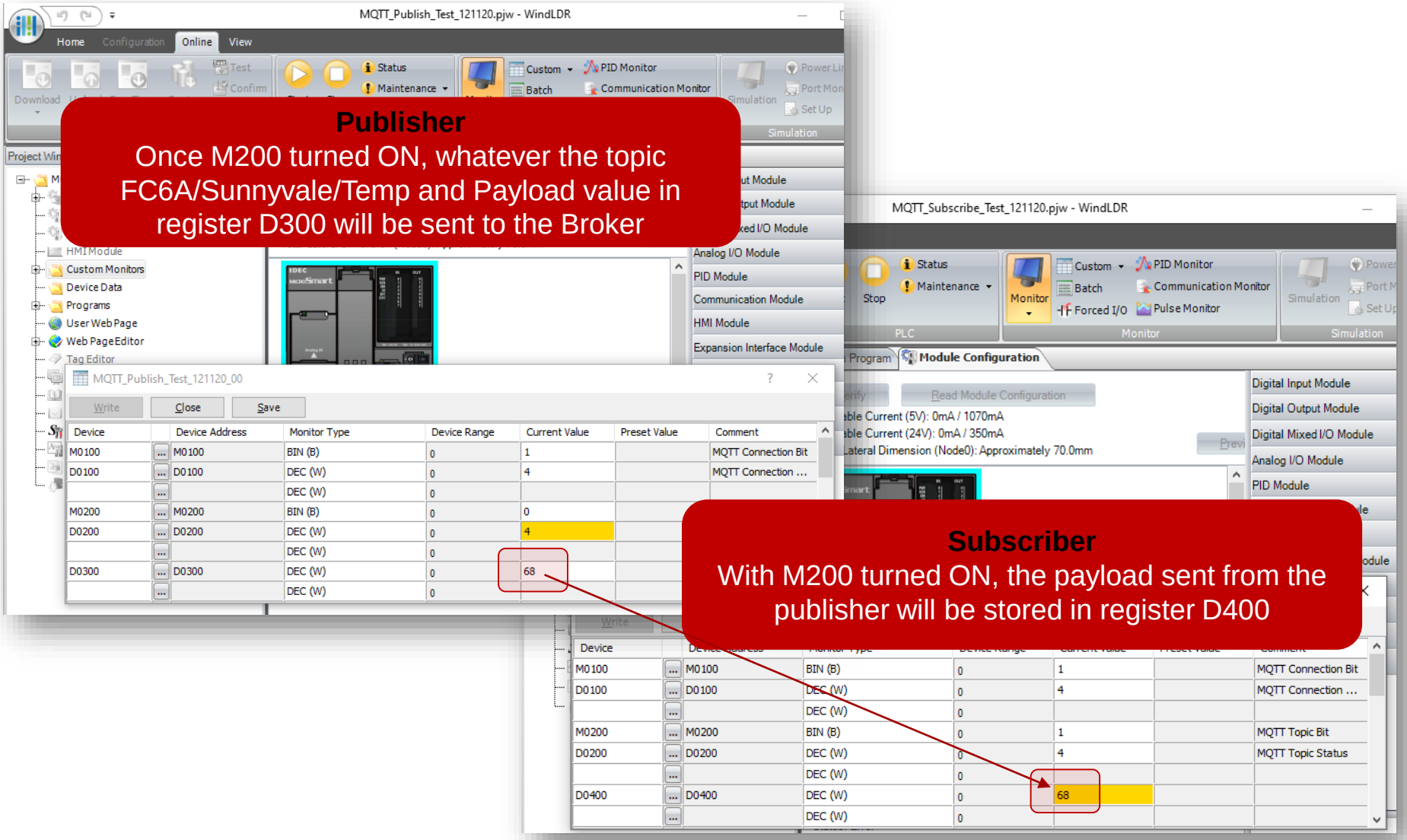
8. Click OK



9. Download project.

Subscribe

Test



Troubleshooting

Troubleshooting

Error Code and Details

- If the FC6A Plus cannot connect to AWS, Check “MQTT connection status registers”. (In this tutorial, D100 is set as status register)

Status Register Device Address + 0 (D100)	
Status Code	**Status**
0 (0x0000)	Initial status (disconnected)
2 (0x0002)	Connecting
4 (0x0004)	Connected
8 (0x0008)	Disconnecting
16 (0x0010)	Connection processing error
32 (0x0020)	Disconnection processing error

Status Register Device Address + 1 (D101)	
Error Code	**Error Details**
1 (0x0001)	The Ethernet cable is disconnected or broken and the Plus CPU module cannot connect to the network properly
2 (0x0002)	When the Specify with SD memory card check box is selected, authentication information was not downloaded from the SD memory card or reading the downloaded authentication information failed
16 (0x0010)	An unknown packet was received
32 (0x0020)	An invalid MQTT packet was received
64 (0x0040)	Keep alive timeout error
80 (0x0050)	Packet could not arrive at destination host
96 (0x0060)	MQTT packet receive timeout error
112 (0x0070)	TLS error
256 (0x0100)	Broker connection refused (unacceptable MQTT protocol version)
512 (0x0200)	Broker connection refused (invalid client ID)
768 (0x0300)	Broker connection refused (broker unavailable)
1024 (0x0400)	Broker connection refused (invalid account name or password)
1280 (0x0500)	Broker connection refused (not authorized)
32768 (0x8000)	Broker response error